



EDDY COUNTY CLERK

2019 MAY 24 AM 11:59

May 23, 2019

Ms. Robin Van Natta
Eddy County - County Clerk
325 S. Main Street
Carlsbad, NM 88220

Certified Mail/Return Receipt No.
7018 1130 0000 9712 6923

**Re: Public Notice
Application for Significant Permit Revision
for Renewable Diesel Unit
HollyFrontier Navajo Refining LLC
Artesia Refinery
NMED Agency Interest No. 198**

Dear Ms. Van Natta,

HollyFrontier Navajo Refining LLC announces their application submittal to the New Mexico Environment Department for an air quality permit for modification of its Artesia Refinery facility. The expected date of application submittal to the Air Quality Bureau is May 31, 2019.

The exact location for the proposed facility known as, Artesia Refinery, is at 501 E. Main Street, in Artesia, Eddy County, New Mexico.

The proposed modification consists of installation of a Renewable Diesel Unit including a new boiler, a new heater, six new storage tanks, a new railcar loading/unloading rack, a new cooling tower, and associated fugitive/piping components. The application also addresses incorporation of previously-permitted emission units and cleanup of various permit conditions.

The estimated maximum quantities of any regulated air contaminant will be as follows in pound per hour (pph) and tons per year (tpy) and may change slightly during the course of the Department's review:

Pollutant:	Pounds per hour	Tons per year
Total Suspended Particulates (TSP)	51.8	209.0
PM ₁₀	50.9	205.4
PM _{2.5}	49.7	199.9
Sulfur Dioxide (SO ₂)	1,737.3	377.0
Nitrogen Oxides (NO _x)	574.1	737.0
Carbon Monoxide (CO)	2,761.5	1,296.9
Volatile Organic Compounds (VOC)	2,175.7	1,559.4
Total sum of all Hazardous Air Pollutants (HAPs)	180.4	249.3
Toxic Air Pollutant (TAP)	n/a	n/a
Green House Gas Emissions as Total CO ₂ e	n/a	2,811,652

The standard and maximum operating schedule of the facility will be continuous, 7 days a week and a maximum of 52 weeks per year.

Owners and operators of the facility include Parrish R. Miller, Vice President and Refinery Manager; HollyFrontier Navajo Refining LLC, P.O. Box 159, Artesia, NM 88211-0159.

If you have any comments about the construction or operation of this facility, and you want your comments to be made as part of the permit review process, you must submit your comments in writing to this address: Permit Programs Manager; New Mexico Environment Department; Air Quality Bureau; 525 Camino de los Marquez, Suite 1; Santa Fe, New Mexico; 87505-1816; (505) 476-4300; 1 800 224-7009; https://www.env.nm.gov/aqb/permit/aqb_draft_permits.html. Other comments and questions may be submitted verbally.

Please refer to the company name and facility name, or send a copy of this notice along with your comments, since the Department may have not yet received the permit application. Please include a legible return mailing address with your comments. Once the Department has performed a preliminary review of the application and its air quality impacts, the Department's notice will be published in the legal section of a newspaper circulated near the facility location.

Atención

Este es un aviso de la oficina de Calidad del Aire del Departamento del Medio Ambiente de Nuevo México, acerca de las emisiones producidas por un establecimiento en esta área. Si usted desea información en español, por favor comuníquese con esa oficina al teléfono 505-476-5557.

Sincerely,



Scott M. Denton
Environmental Manager
HollyFrontier Navajo Refining LLC
501 E. Main Street
Artesia, NM 88210

cc: City of Artesia: Aubrey Hobson, City Clerk
Chaves County: Dave Kuncko, County Clerk
NMED: Melinda Owens, Title V Program Manager, Air Quality Bureau, New Mexico Environment Department, 525 Camino de los Marquez, Suite 1, Santa Fe, NM 87505, (505) 476-4346, via email to Melinda.Owens@state.nm.us
HollyFrontier: P. Miller, G. Combs, T. Wheeler, S. Gokhale
Tascosa: Brian L. Gunzelman, P.E.

Notice of Non-Discrimination

NMED does not discriminate on the basis of race, color, national origin, disability, age or sex in the administration of its programs or activities, as required by applicable laws and regulations. NMED is responsible for coordination of compliance efforts and receipt of inquiries concerning non-discrimination requirements implemented by 40 C.F.R. Part 7, including Title VI of the Civil Rights Act of 1964, as amended; Section 504 of the Rehabilitation Act of 1973; the Age Discrimination Act of 1975, Title IX of the Education Amendments of 1972, and Section 13 of the Federal Water Pollution Control Act Amendments of 1972. If you have any questions about this notice or any of NMED's non-discrimination programs, policies or procedures, you may contact: Kristine Pintado, Non-Discrimination Coordinator, New Mexico Environment Department, 1190 St. Francis Dr., Suite N4050, P.O. Box 5469, Santa Fe, NM 87502, (505) 827-2855, nd.coordinator@state.nm.us. If you believe that you have been discriminated against with respect to a NMED program or activity, you may contact the Non-Discrimination Coordinator identified above or visit our website at <https://www.env.nm.gov/NMED/EJ/index.html> to learn how and where to file a complaint of discrimination.